



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T101530-3
Job Sheet 196542



Part No: RB T101530-3

Job Qty: 1 pcs

Part Name: Bearing Roll Stake Tool Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/14/19

Job Tracking No:

Due Date: 6/20/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RB T101530 Rev.A IPP Rev. A 18.05.30 new issue DP Verify DD/IPP Rev. B 18.07.04 new DWG. DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	6/20/19		0.00	1.00	Small Fab - 1		MCL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	6/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	6/20/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S191569



Part: RB T101530-3

Job No: 196542

Serial No/Batch: S191569

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/18/19

Plex 6/14/19 10:22 AM dart.lacelle.linda

Tear down- Reput in Inventory

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	6/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS JUN 19 2019
				QC 21 - SA - 53	21

Part Op 110 - Small Fab - 1-Assemble as per DWG. See note 8 & 9.
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____ Bag and tag. See note 10.
 140 - QC21- Final Inspection - Work Order Release

Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MS21042-4 ST304	Nut S191116	1 Ea (1 ea)	110-Small Fab - 1	5009336	
RB T101530-11-PO GA149	Bearing Roll Stake Roller S191117	2 pcs (2 ea)	110-Small Fab - 1	5049705	
RB T101530-13 GA149	Base S191118	1 pcs (1 ea)	110-Small Fab - 1	507861	
RB T101530-15 GA149	Bolt S191119	1 pcs (1 ea)	110-Small Fab - 1	5148420	
RB T101530-7 GA149	Bearing Roll Stake Body S191120	1 pcs (1 ea)	110-Small Fab - 1	5147811	
RB T101530-9 GA149	Roller S191121	2 pcs (2 ea)	110-Small Fab - 1	5067328	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	MS21042-4	1	116	0
	RB T101530-11	2	26	0
	RB T101530-13	1	4	0
	RB T101530-15	1	9	0
	RB T101530-7	1	3	0
	RB T101530-9	2	4	0

Part Specifications	
Specifications could not be found.	